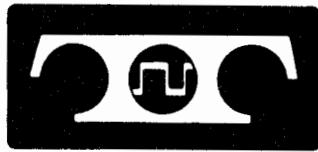


BULLETIN 1186B

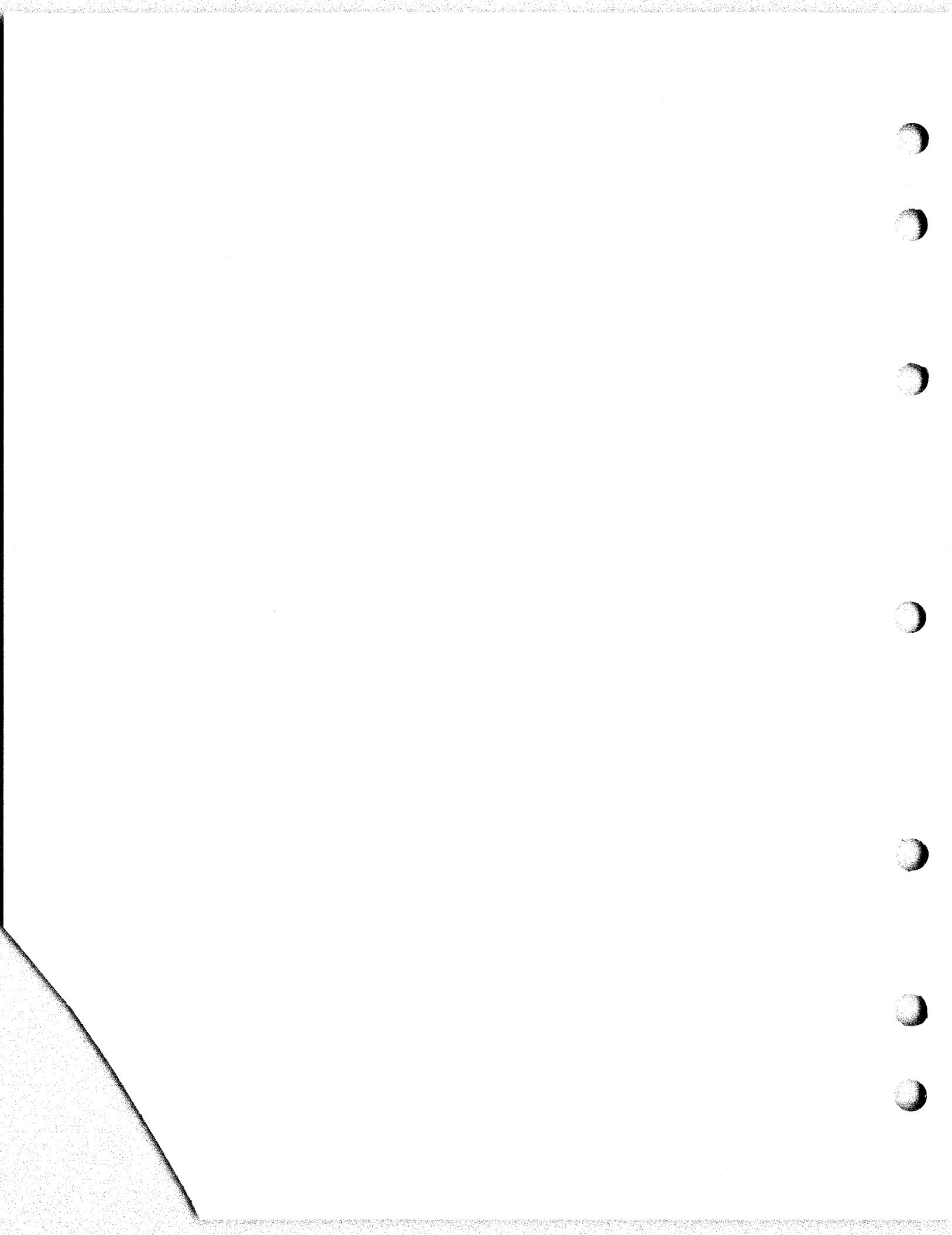
PARTS

HIGH SPEED REPERFORATOR  
(DRPE)



**TELETYPE®**  
CORPORATION

5555 TOUHY AVENUE, SKOKIE, ILLINOIS



LIST OF EFFECTIVE PAGES

FEBRUARY, 1963

Page Number	Change In Effect
A and B	Original
1 to 5	Original

The above list indicates the effective pages as of issue date. Upon receipt of Change Pages, insert them numerically and discard any superseded pages.

High Speed Reperforator covered in this bulletin ..... DRPE1  
(See Bulletin 1168B for other components of the Reperforator Transmitter Set.)

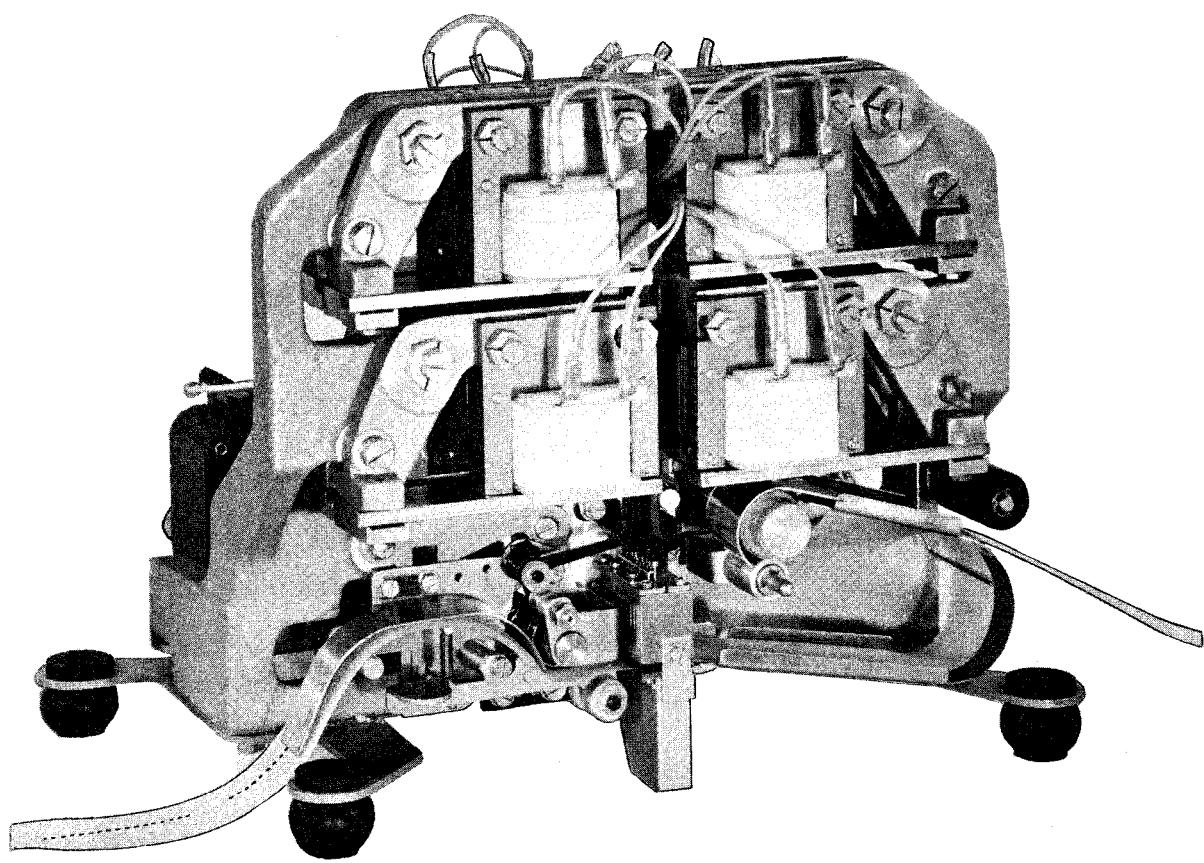
#### TABLE OF CONTENTS

Figure Number		Page Number
1	Main Frame and Magnet Components	2
2	Punch Block and Feed Mechanism	3
3	Feed Drive Mechanism	4
	Numerical Index	5

Bell System Only

When ordering parts from this bulletin, prefix the number with the letters TP.

1186B

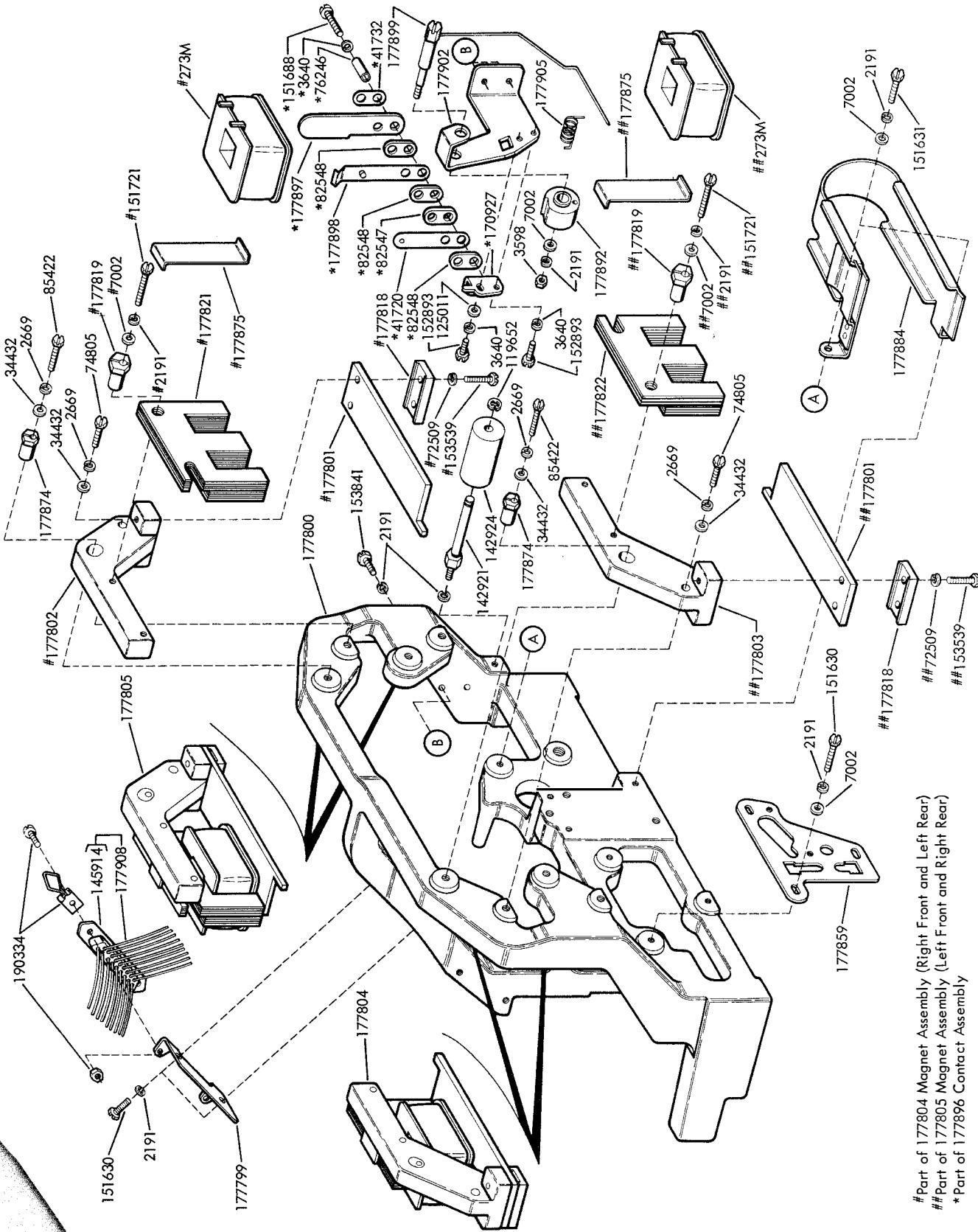


HIGH SPEED REPERFORATOR

(Tuned Reed Type - DRPE)

ORIGINAL

1186B



## FIGURE 1. MAIN FRAME AND MAGNET COMPONENTS

# Part of 177804 Magnet Assembly (Right Front and Left Rear)  
### Part of 177805 Magnet Assembly (Left Front and Right Rear)  
\* Part of 177896 Contact Assembly

#Part of 177805 Magnet Assembly (Left Front and Right Rear)

\*Part of 177896 Contact Assembly

ORIGINAL

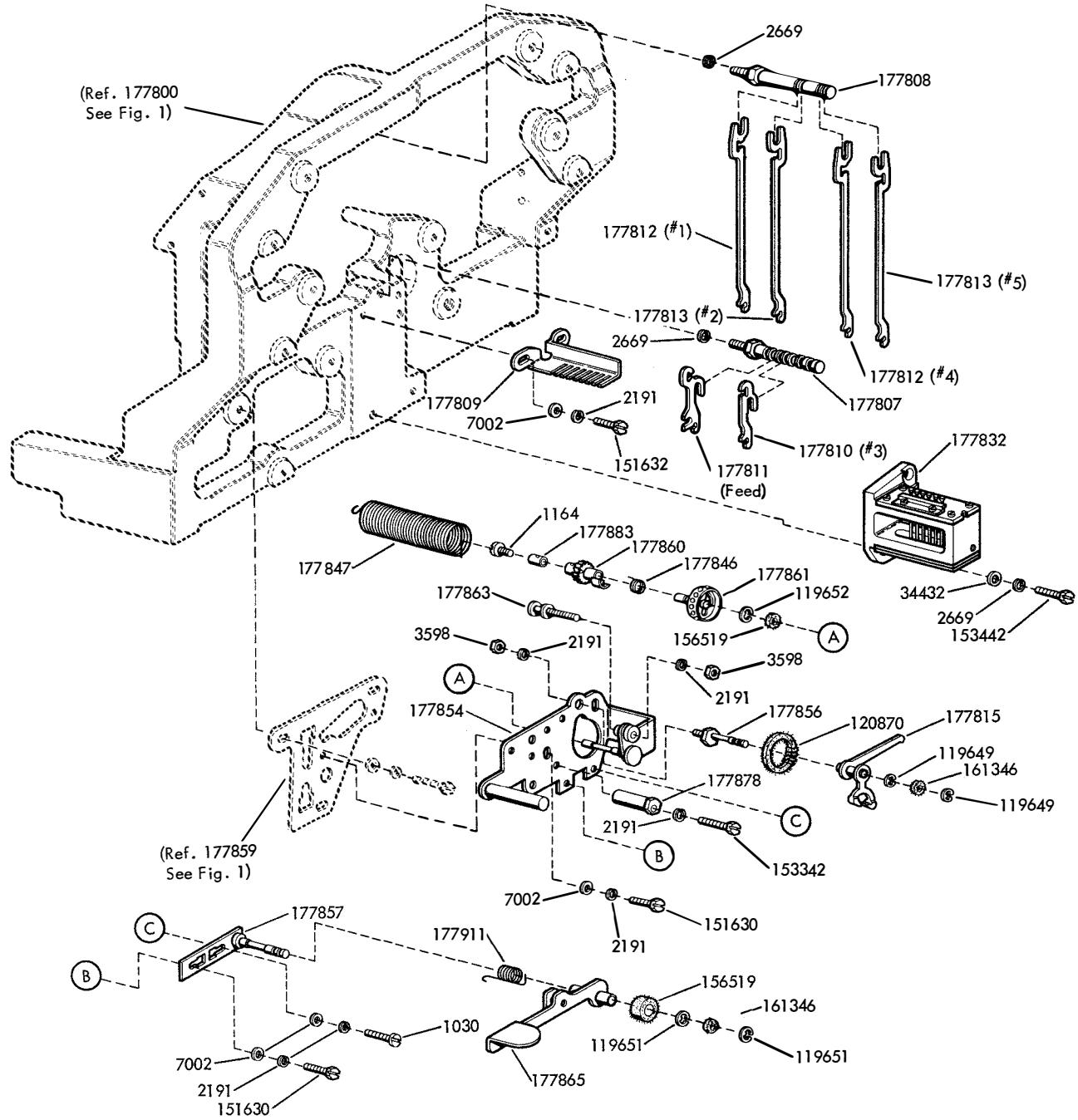
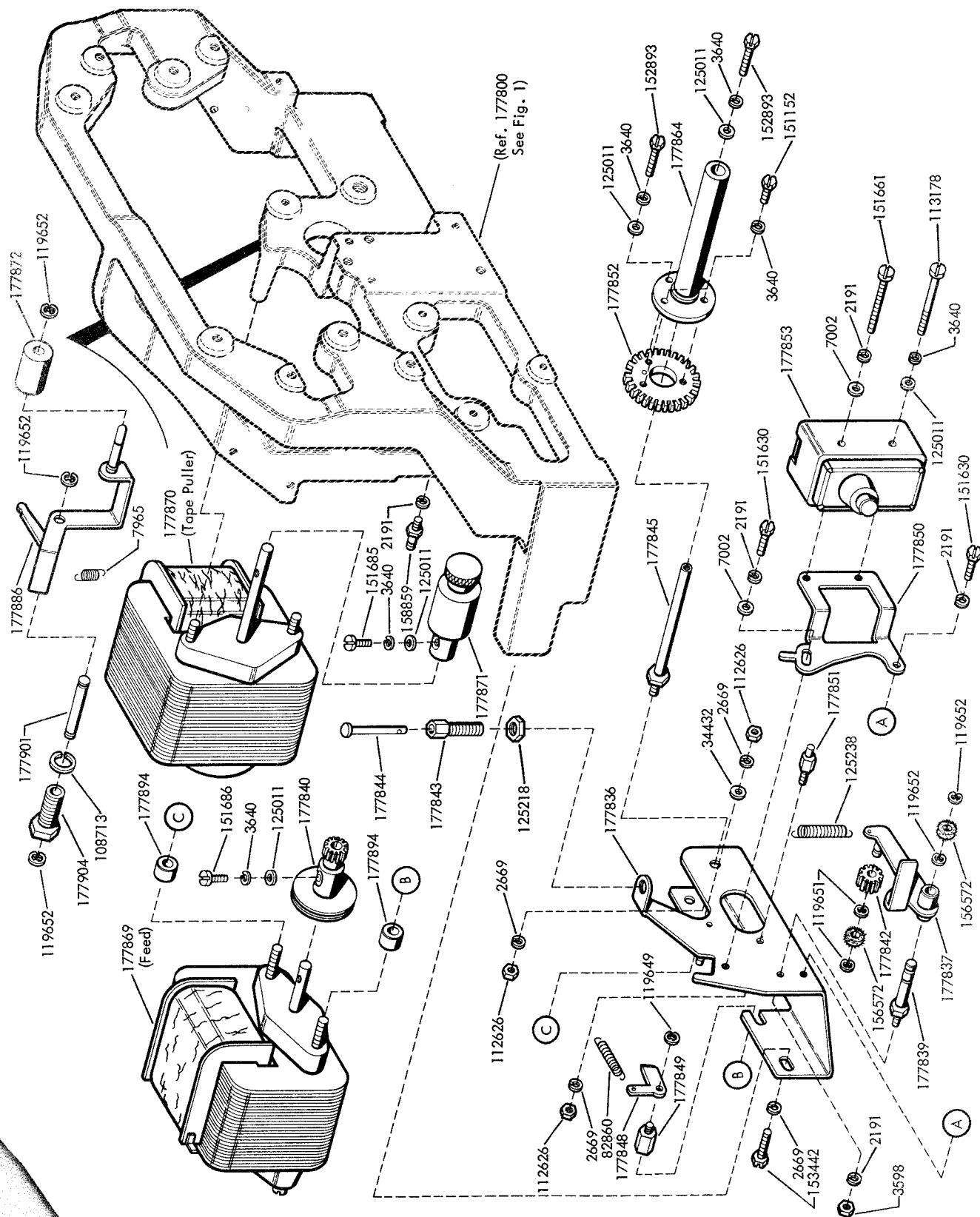


FIGURE 2. PUNCH BLOCK AND FEED MECHANISM



### FIGURE 3. FEED DRIVE MECHANISM

ORIGINAL

## NUMERICAL INDEX

Part Number	Description and Page Number	Part Number	Description and Page Number
273M	Coil, Magnet 2	177809	Bracket, Guide 3
1030	Screw, Shoulder (6-40) 3	177810	Link (#3) 3
1164	Screw (2-56 x 3/16 Fil) 3	177811	Link (Feed) 3
2191	Washer, Lock 2,3,4	177812	Link (#1 or #4) 3
2669	Washer, Lock 2,3,4	177813	Link (#2 or #5) 3
3598	Nut (6-40 Hex) 2,3,4	177815	Pawl, Escapement 3
3640	Washer, Lock 2,4	177818	Plate, Clamp 2
7002	Washer, Flat 2,3,4	177819	Bushing, Eccentric 2
7965	Spring 4	177821	Core, Magnet 2
34432	Washer, Flat 2,3,4	177822	Core, Magnet 2
41720	Spring, Contact 2	177832	Block Assembly, Punch (5 Level Fully Perf.) 3
41732	Plate, Clamp 2	177836	Bracket 4
72509	Washer, Lock 2	177837	Lever, Idler 4
74805	Screw (10-32 x 3/4 Hex) 2	177839	Post, Eccentric 4
76246	Bushing, Insulating 2	177840	Pinion (18T) 4
82547	Insulator (.094") 2	177842	Pinion, Idler (18T) 4
82548	Insulator (.062") 2	177843	Screw, Adjusting (1/4-32) 4
82860	Spring 4	177844	Post, Spring 4
85422	Screw (10-32 x 15/16 Hex) 2	177845	Post 4
108713	Washer, Lock 4	177846	Spring, Yield 3
112626	Nut (10-32 Hex) 4	177847	Spring, Drive 3
113178	Screw (4-40 x 1 Fil) 4	177848	Pawl, Brake 4
119649	Ring, Retaining 3,4	177849	Post, Brake Pawl 4
119651	Ring, Retaining 3,4	177850	Plate, Adjusting 4
119652	Ring, Retaining 2,3,4	177851	Post, Eccentric 4
120870	Wick Assembly 3	177852	Gear, Spur (66T) 4
125011	Washer, Flat 2,4	177853	Switch w/Shield, Micro 4
125218	Nut (1/4-32 Hex) 4	177854	Plate, Mounting 4
125238	Spring 4	177856	Post, Eccentric 3
142921	Post 2	177857	Plate w/Stud 3
142924	Roller 2	177859	Plate, Mounting 2
145914	Connector, Plug (25 Pt) 2	177860	Ratchet, Feed 3
151152	Screw (4-40 x 3/16 Hex) 4	177861	Wheel, Feed 3
151630	Screw (6-40 x 1/4 Hex) 2,3,4	177863	Screw, Adjusting (6-40) 3
151631	Screw (6-40 x 5/16 Hex) 2	177864	Sleeve 4
151632	Screw (6-40 x 3/8 Hex) 3	177865	Guide, Tape 3
151661	Screw (6-40 x 1 Fil) 4	177869	Motor (Feed) 4
151685	Screw (4-40 x 5/16 Fil) 4	177870	Motor (Tape Puller) 4
151686	Screw (4-40 x 3/8 Fil) 4	177871	Roller, Drive 4
151688	Screw (4-40 x 5/8 Fil) 2	177872	Roller 4
151721	Screw (6-40 x 3/4 Hex) 2	177874	Bushing, Eccentric 2
152893	Screw (4-40 x 1/4 Hex) 2,4	177875	Clip, Spring 2
153342	Screw (6-40 x 15/16 Hex) 3	177878	Bushing, Eccentric 3
153442	Screw (10-32 x 1/2 Hex) 3,4	177883	Nut, Spring Anchor (2-56) 3
153539	Screw (6-40 x 11/16 Hex) 2	177884	Guide, Tape 2
153841	Screw (6-40 x 9/16 Hex) 2	177886	Bail, Pressure Roller 4
156519	Washer, Felt 3	177892	Cam, Puller 2
156572	Washer, Felt 4	177894	Spacer 4
158859	Post, Spring 4	177896	Contact Assembly, Tape Puller 2
161346	Washer, Felt 3	177897	Guard, Contact 2
170927	Bracket, Contact 2	177898	Spring, Contact 2
177799	Bracket, Connector 2	177899	Arm, Tape Sensing 2
177800	Frame, Main 2	177901	Shaft 4
177801	Reed 2	177902	Bracket, Contact 2
177802	Bracket, Right 2	177904	Bushing 4
177803	Bracket, Left 2	177905	Spring, Tape Sensing Arm 2
177804	Magnet Assembly 2	177908	Cable Assembly 2
177805	Magnet Assembly 2	177911	Spring 3
177807	Post, Lower Guide 3	190334	Latch Assembly, Spring 2
177808	Post, Upper Guide 3		

